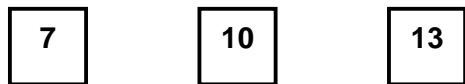
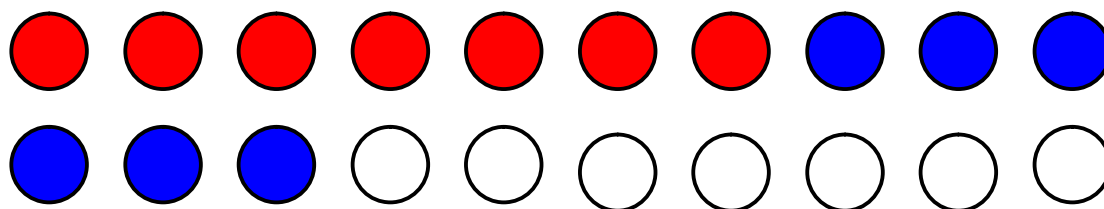
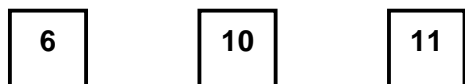
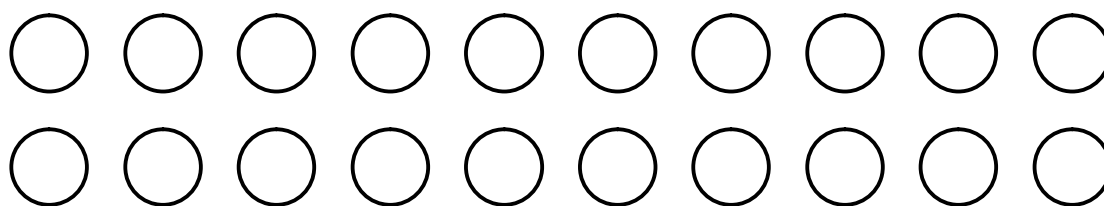


# Zehnerübergang ZR 20

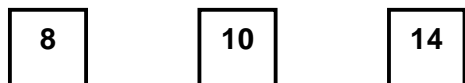
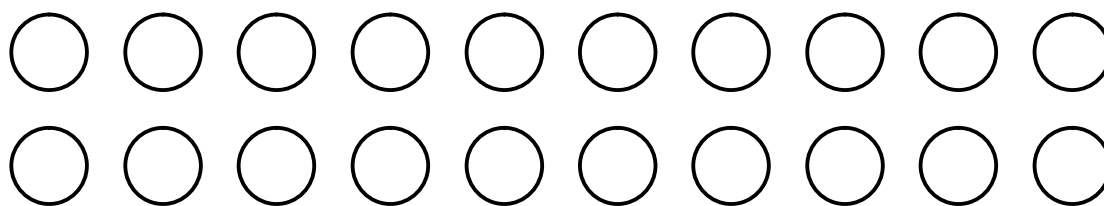


$$7 + 3 + 3$$

$$7 + 6 = 13$$

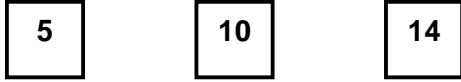
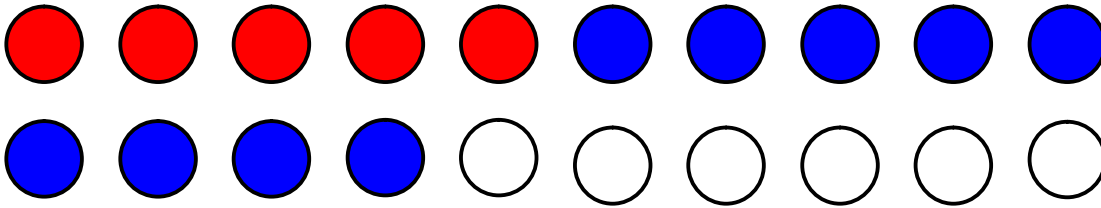


$$\begin{array}{r}
 6 \quad + \quad 10 \quad + \quad 11 \\
 \hline
 \end{array}$$
$$\begin{array}{r}
 \quad + \quad \quad = \\
 \hline
 \end{array}$$



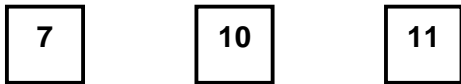
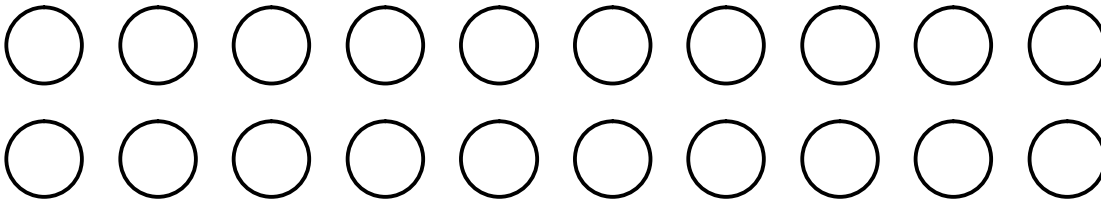
$$\begin{array}{r}
 8 \quad + \quad 10 \quad + \quad 14 \\
 \hline
 \end{array}$$
$$\begin{array}{r}
 \quad + \quad \quad = \\
 \hline
 \end{array}$$

# Zehnerübergang ZR 20



$$5 + 5 + 4$$

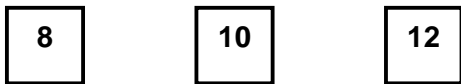
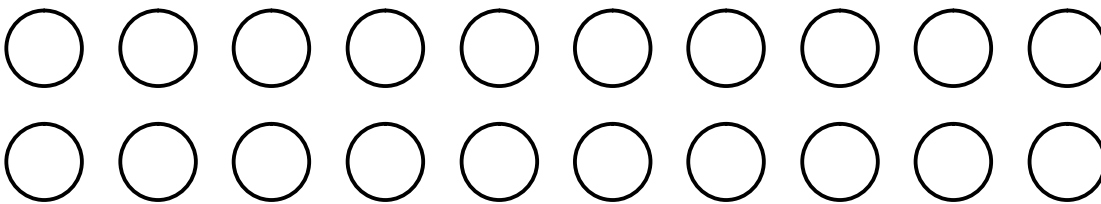
$$5 + 9 = 14$$



$$7 + 10 + 11$$

---


$$+ \quad =$$

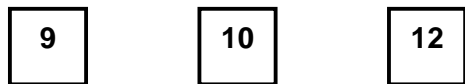
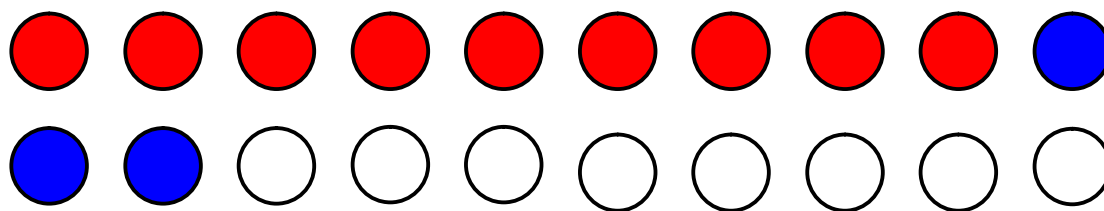


$$8 + 10 + 12$$

---

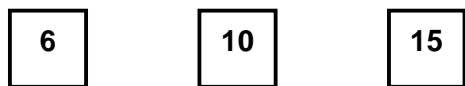
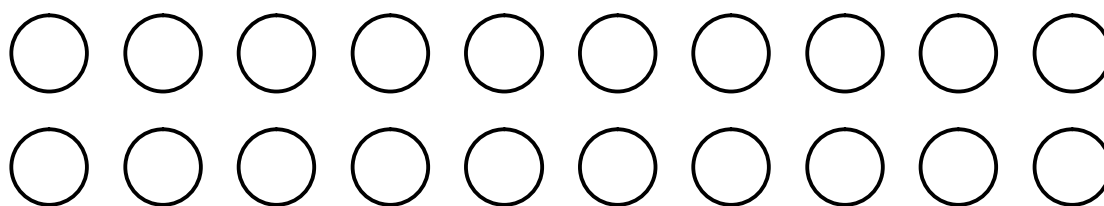

$$+ \quad =$$

# Zehnerübergang ZR 20



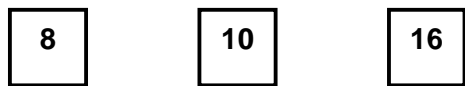
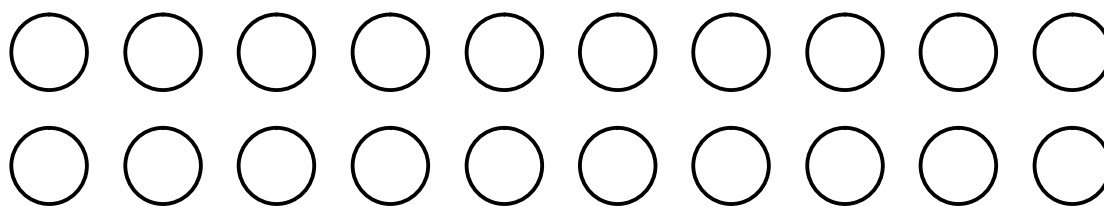
$$9 + 1 + 2$$

$$9 + 3 = 12$$



$$6 + 10 + 15$$

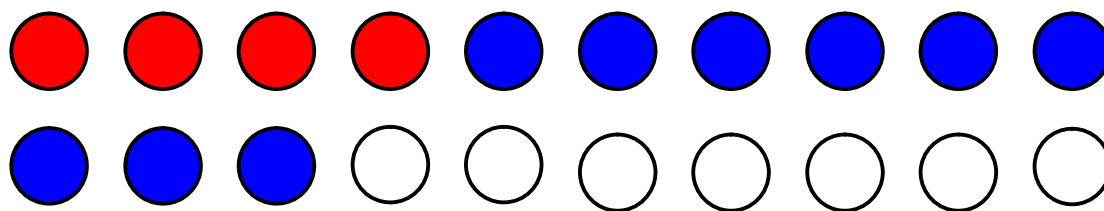
$$6 + 16 =$$



$$8 + 10 + 16$$

$$8 + 26 =$$

# Zehnerübergang ZR 20

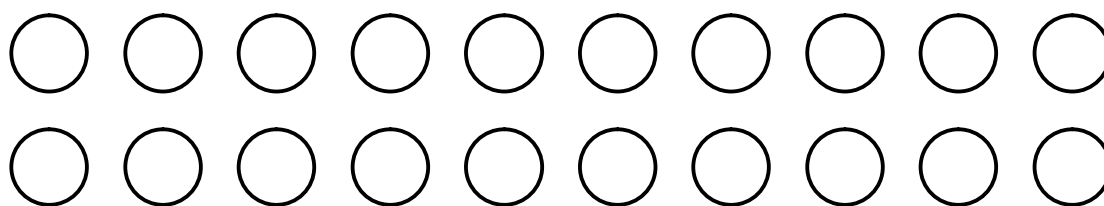


$$\boxed{4} \quad \boxed{10} \quad \boxed{13}$$

$$4 + 6 + 3$$

$\underbrace{\hspace{1.5cm}}$

$$4 + 9 = 13$$

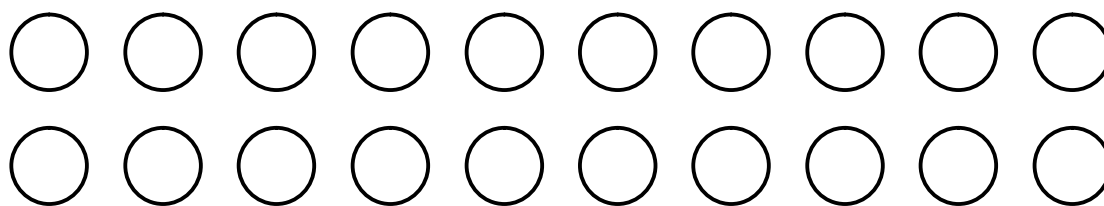


$$\boxed{9} \quad \boxed{10} \quad \boxed{16}$$

$$\begin{array}{r} + \\ + \\ \hline \end{array}$$

$\underbrace{\hspace{1.5cm}}$

$$\begin{array}{r} + \\ \hline \end{array} =$$



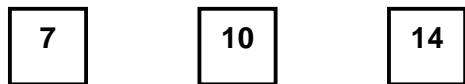
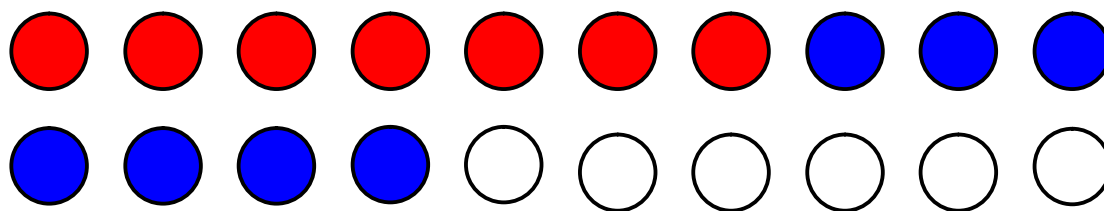
$$\boxed{8} \quad \boxed{10} \quad \boxed{17}$$

$$\begin{array}{r} + \\ + \\ \hline \end{array}$$

$\underbrace{\hspace{1.5cm}}$

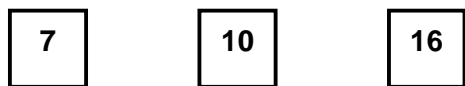
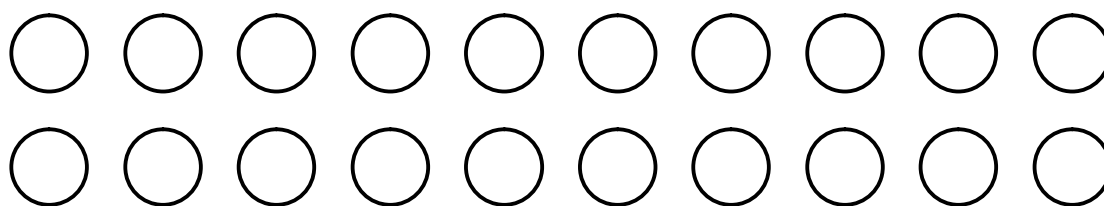
$$\begin{array}{r} + \\ \hline \end{array} =$$

# Zehnerübergang ZR 20

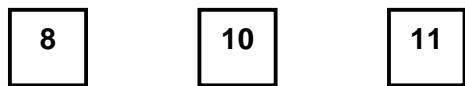
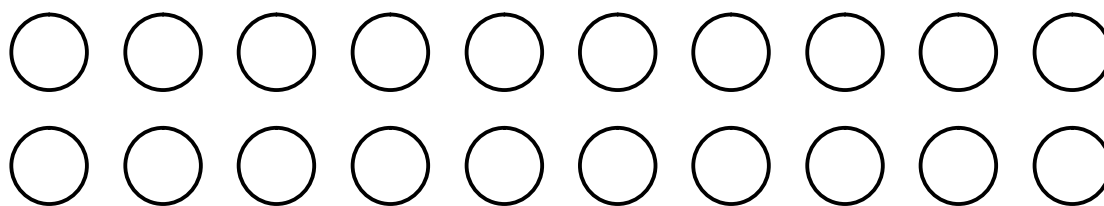


$$7 + 3 + 4$$

$$7 + 7 = 14$$

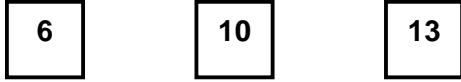
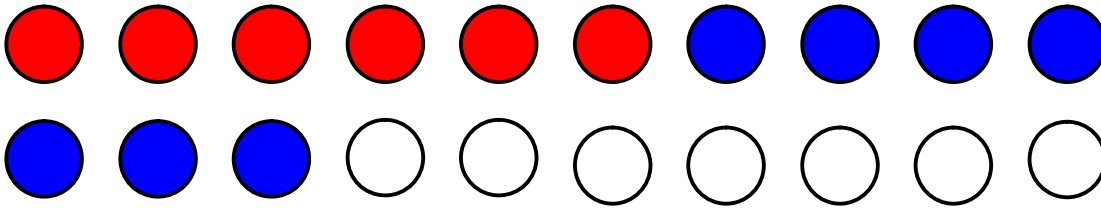


$$\begin{array}{r}
 7 \\
 + \\
 \hline
 10 \\
 + \\
 6 \\
 \hline
 16
 \end{array}$$



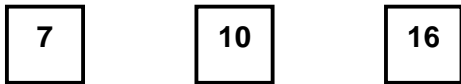
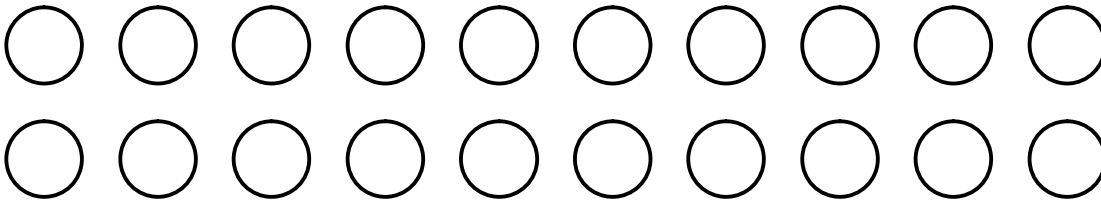
$$\begin{array}{r}
 8 \\
 + \\
 \hline
 10 \\
 + \\
 1 \\
 \hline
 11
 \end{array}$$

# Zehnerübergang ZR 20

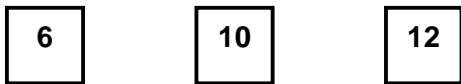
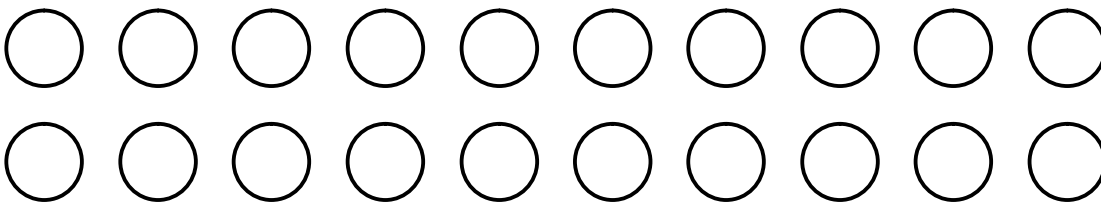


$$6 + 4 + 3$$

$$6 + 7 = 13$$

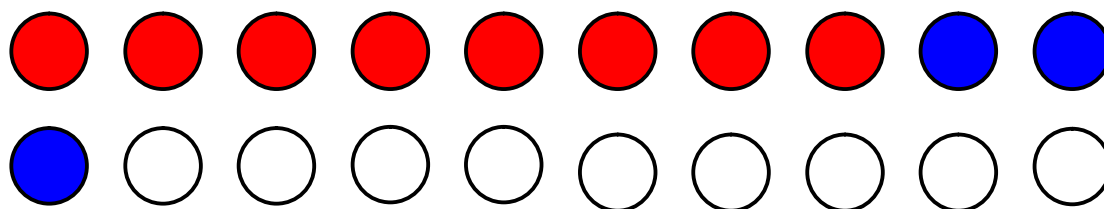


$$\begin{array}{r}
 7 \quad + \quad 10 \\
 \hline
 \end{array}$$
$$\begin{array}{r}
 7 \quad + \quad 9 \\
 \hline
 \end{array}$$



$$\begin{array}{r}
 6 \quad + \quad 10 \\
 \hline
 \end{array}$$
$$\begin{array}{r}
 6 \quad + \quad 6 \\
 \hline
 \end{array}$$

# Zehnerübergang ZR 20

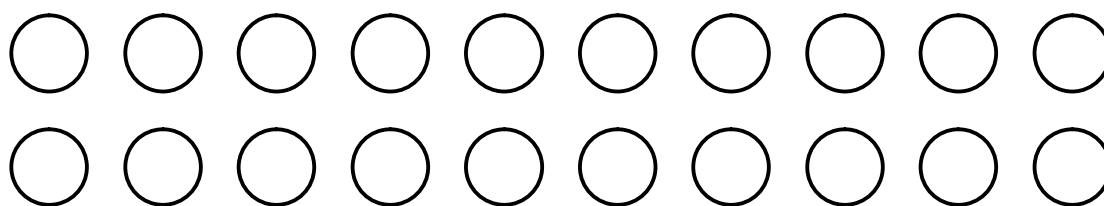


$$\boxed{8} \quad \boxed{10} \quad \boxed{11}$$

$$8 + 2 + 1$$

$\underbrace{\hspace{2em}}$

$$8 + 3 = 11$$

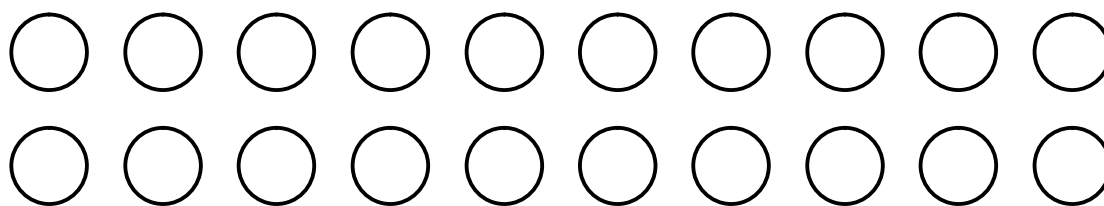


$$\boxed{6} \quad \boxed{10} \quad \boxed{15}$$

$$\begin{array}{r} + \quad + \\ \hline \end{array}$$

$\underbrace{\hspace{2em}}$

$$\begin{array}{r} + \quad = \\ \hline \end{array}$$



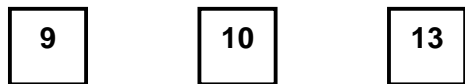
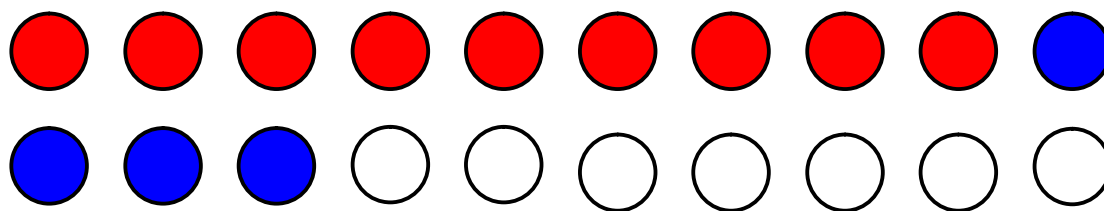
$$\boxed{8} \quad \boxed{10} \quad \boxed{17}$$

$$\begin{array}{r} + \quad + \\ \hline \end{array}$$

$\underbrace{\hspace{2em}}$

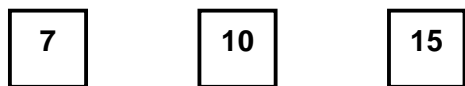
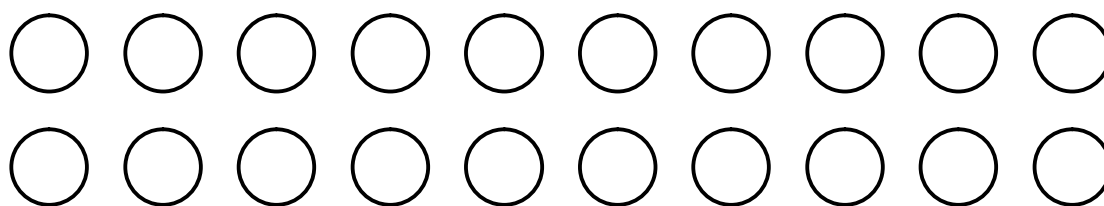
$$\begin{array}{r} + \quad = \\ \hline \end{array}$$

# Zehnerübergang ZR 20



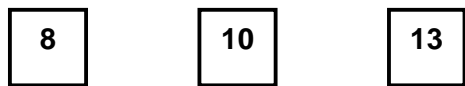
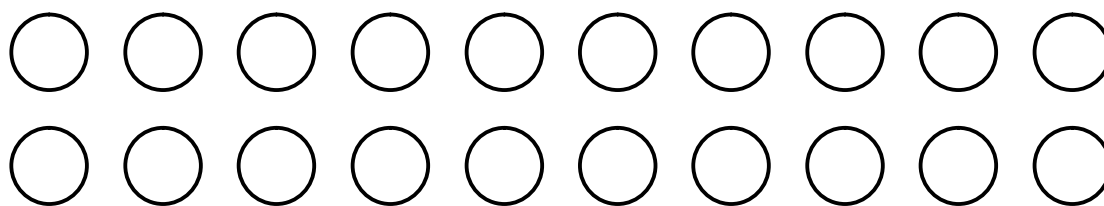
$$9 + 1 + 3$$

$$9 + 4 = 13$$



$$7 + 10 + 15$$

$$7 + 8 = 15$$

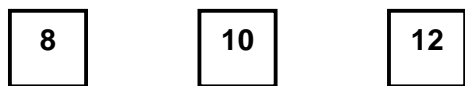
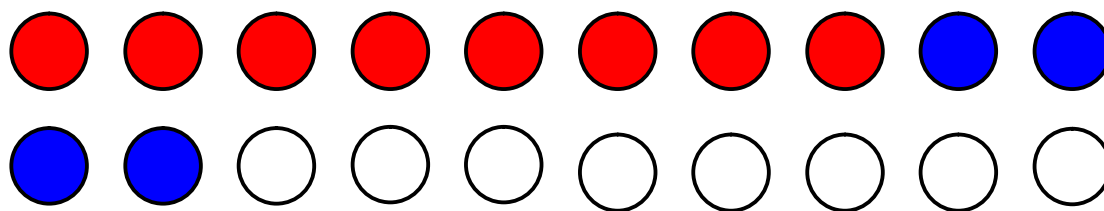


$$8 + 10 + 13$$

$$8 + 5 = 13$$

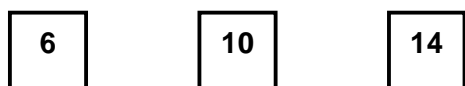
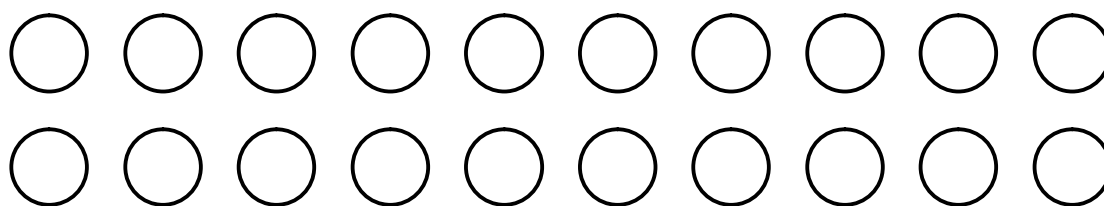


# Zehnerübergang ZR 20



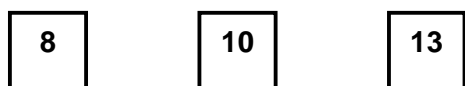
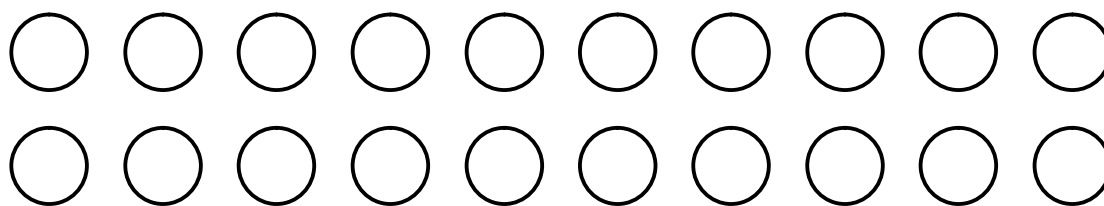
$$8 + 2 + 2$$

$$8 + 4 = 12$$



$$6 + 10$$

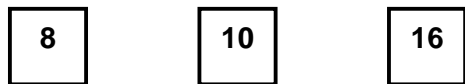
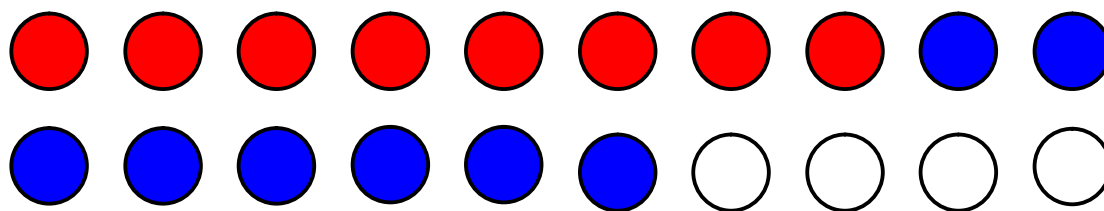
$$6 + 8 =$$



$$8 + 10$$

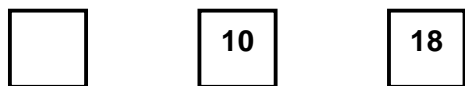
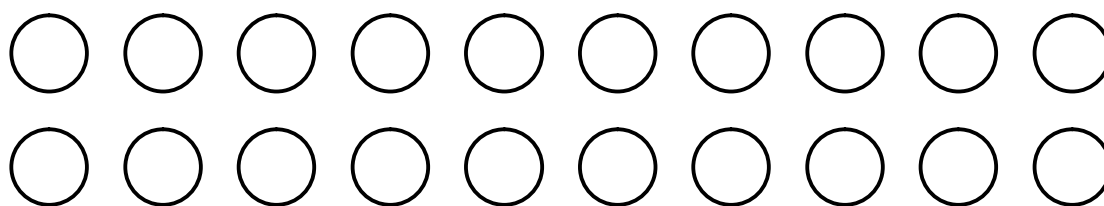
$$8 + 5 =$$

# Zehnerübergang ZR 20

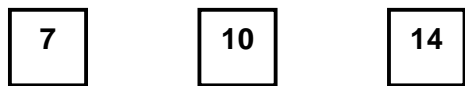
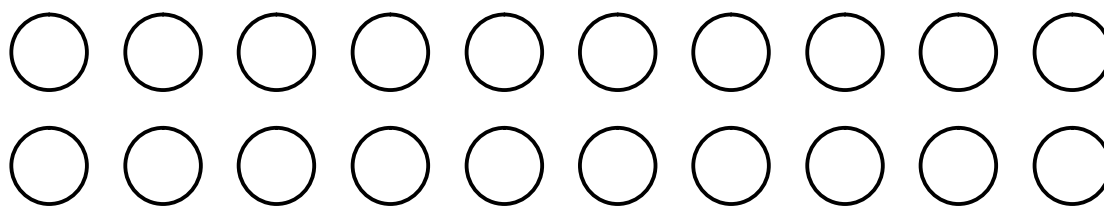


$$8 + 2 + 6$$

$$8 + 8 = 16$$

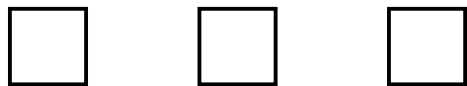
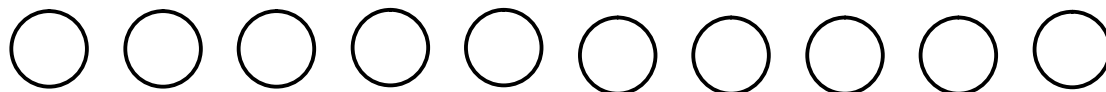
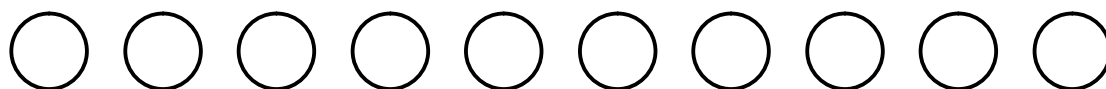


$$\begin{array}{r}
 \phantom{8} + \phantom{10} \\
 \hline
 8 + 10 =
 \end{array}$$

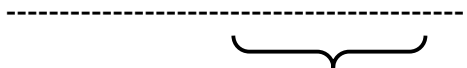


$$\begin{array}{r}
 \phantom{7} + \phantom{10} \\
 \hline
 7 + 10 =
 \end{array}$$

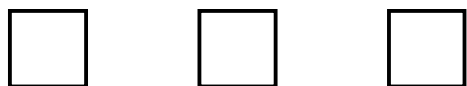
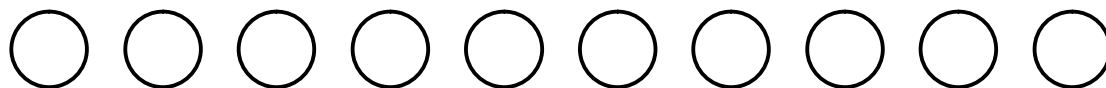
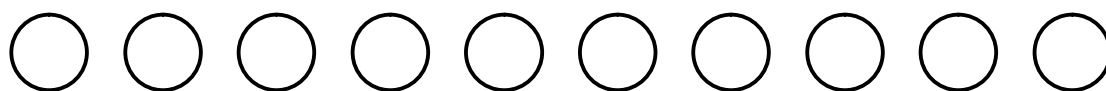
# Zehnerübergang ZR 20 (Kopiervorlage)



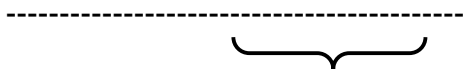
+ +



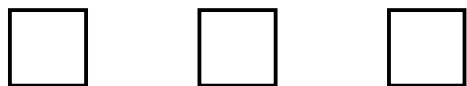
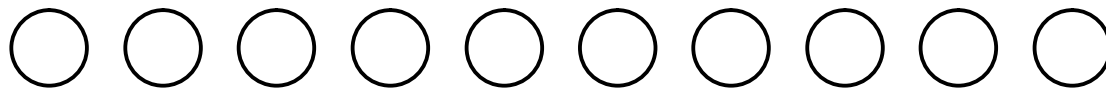
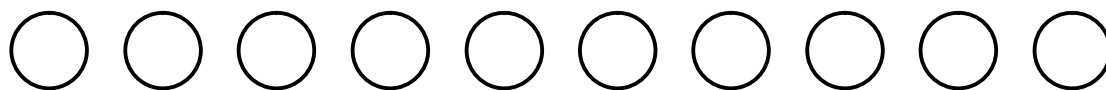
+ =



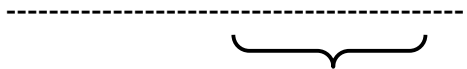
+ +



+ =



+ +



+ =

